



# A change in morphology from anatase-TiO<sub>2</sub> nanoparticles to anatase-TiO<sub>2</sub> nanoflakes via electro spray

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## ABSTRACT

The change in morphology from anatase-TiO<sub>2</sub> nanoparticles to anatase-TiO<sub>2</sub> nanoflakes was induced using an electro spray method. The morphological, structural, and chemical properties of all samples were investigated using field-emission scanning electron microscopy (FESEM), transmission electron microscopy (TEM), X-ray diffraction (XRD), and X-ray photoelectron spectroscopy (XPS). To control their morphologies, the relative humidity in a closed electro spray chamber was maintained at 35% ± 3%, 55% ± 3%, and 75% ± 3%. The different morphologies during the transformation from anatase-TiO<sub>2</sub> nanoparticles to anatase-TiO<sub>2</sub> nanoflakes were a result of the different relative humidities in the closed electro spray chamber. As a result, anatase-TiO<sub>2</sub> nanoflakes were formed owing to the higher partial pressure of water in the atmosphere of the closed chamber and the slower solidification process of the charged jet.

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## 1. Introduction

Nano-sized materials are currently of considerable interest owing to their unique optical, electrical, physical, chemical, and electro-chemical properties when compared to those of bulk materials [1]. Nano-sized titanium oxide (TiO<sub>2</sub>) has recently been receiving a great deal of attention because it is a very attractive material to academia and industry for use as pigments, solar cells, catalyst supports, etc. [2]. Therefore, for use in these various applications, a considerable amount of effort has been made to fabricate uniform nano-sized TiO<sub>2</sub> with morphology modification, for example, nanoparticles, nanosheets, nanowires, and nanotubes [2–5]. Various synthetic methods such as hydrolysis, hydrothermal, solvothermal, and electro spray techniques have been developed till date for the production of zero-dimensional nanostructures [2,3,6–8]. Among these methods, the electro spray technique is a simple, versatile, and cost-effective technology that can be used in a variety of fields for the fabrication of semi-conductive ceramics, polymer coating, protein films, and micro-patterning [9,10]. In the electro spray technique, a jet of liquid is sprayed toward a collector under a strong electric field. Three major variables influence the synthesis of materials by the electro spray method: (I) solution conditions such as the solvents and precursors used, (II) processing conditions such as voltages and feeding rates, and (III) ambient conditions such as temperature and humidity. However, studies conducted to date have focused on TiO<sub>2</sub> nanoparticles or nanospheres. For examples, Modesto-Lopez et al.

synthesized TiO<sub>2</sub> agglomerates via electro spray and demonstrated differences in their morphology, thickness, and porosity [7]. Hwang et al. reported the fabrication of hierarchically-structured mesoporous TiO<sub>2</sub> nanospheres prepared with electro spray for use in dye-sensitized solar cells [8]. However, despite the many important applications of nano-sized TiO<sub>2</sub>, the relationship between variations in morphology and ambient conditions (relative humidity) during the electro spray process has not yet been investigated. Therefore, in this study, the morphological change from anatase-TiO<sub>2</sub> nanoparticles to anatase-TiO<sub>2</sub> nanoflakes by changing the relative humidity from 35% ± 3% to 75% ± 3% is demonstrated. In addition, the mechanism through which this change occurs is shown based on structural characteristics and chemical bonding states.

## 2. Experiments

Anatase-TiO<sub>2</sub> nanoparticles and nanoflakes were fabricated via electro spray. Titanium isopropoxide (97%, Aldrich) and acetic acid (99.7%, Aldrich) were dissolved in ethanol as a precursor and dispersant. The concentration of a Ti precursor in solvent for electro spray was fixed to ~3.1 wt.%. The precursor solution was stirred for 0.5 h at room temperature and the as-prepared solution was loaded into a syringe equipped with a 32-gauge stainless needle. The feeding rate of the solution was fixed at 0.02 ml/h by a syringe pump. The distance between the tip of the needle and collector was controlled at ~10 cm. A humidifier (WINIA, AWX-70PTB) inside a closed chamber was used to systematically control the relative humidity and the value of the relative humidity was monitored as a hygrometer. To control the morphological change from nanoparticles to nanoflakes, the humidity inside a closed chamber was maintained

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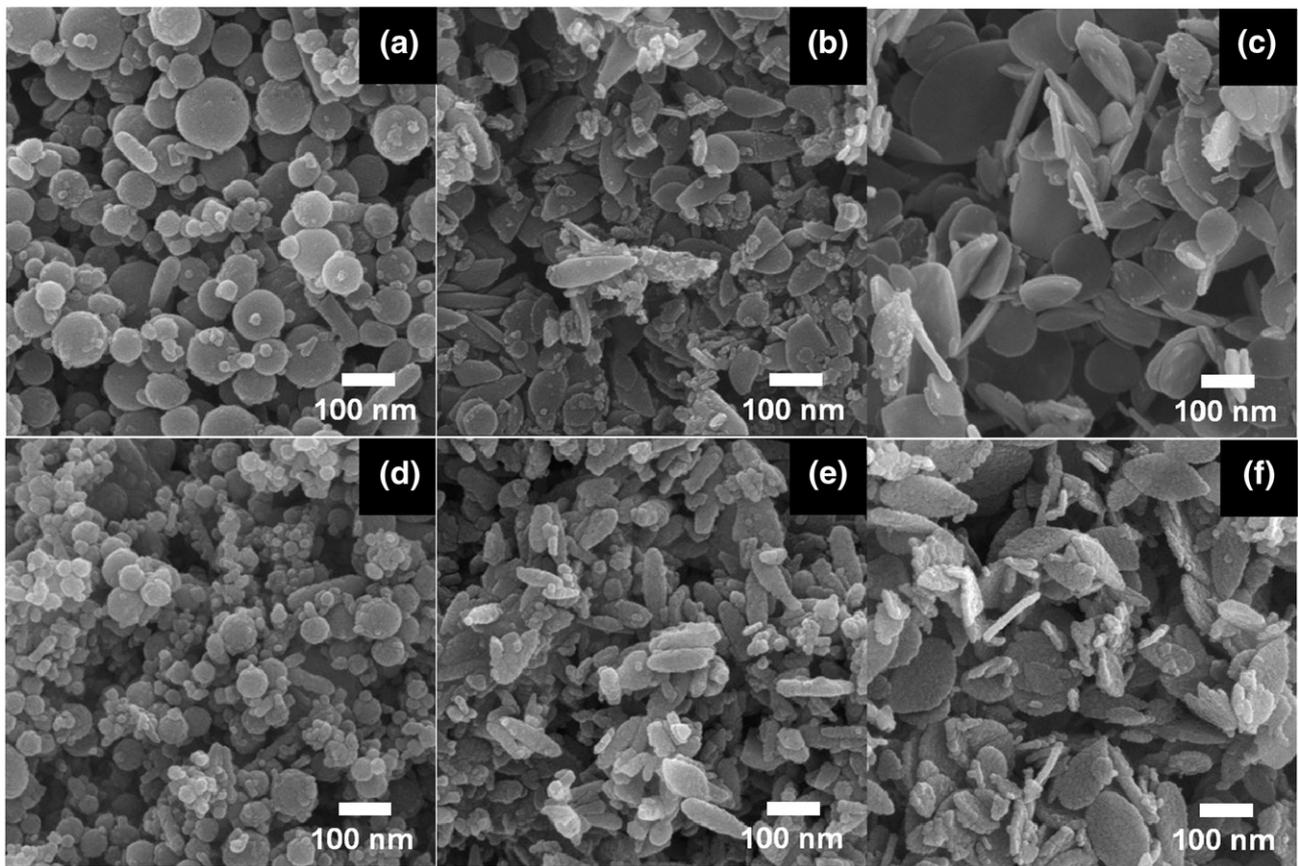


Fig. 1. FESEM images of samples A, B, and C before and after calcinations, (a)–(c) and (d)–(f), respectively.

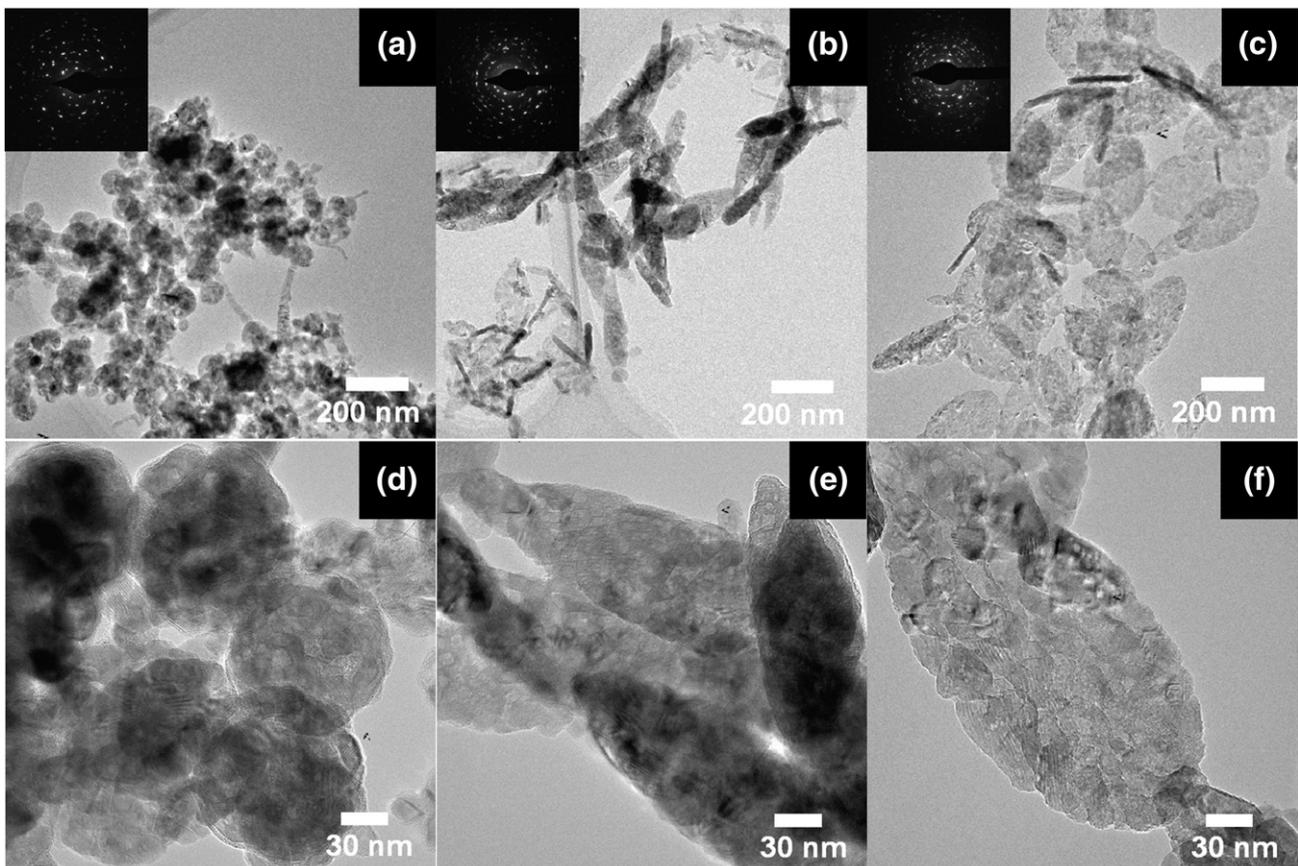


Fig. 2. TEM images and EDP patterns (panels (a)–(c)) of samples A, B, and C and enlarged TEM images (panels (d)–(f)) obtained from Fig. 2(a)–(c).

at  $35 \pm 3\%$ ,  $55 \pm 3\%$ , and  $75 \pm 3\%$  during the electrospray process to give samples A, B, and C, respectively. The voltage was maintained at 20 kV for sample A, 23 kV for sample B, and 23.5 kV for sample C by a power supply connected to the needle tip. The resulting samples were calcined at 500 °C for 5 h in air to allow crystallization. This process led to the successful fabrication of anatase-TiO<sub>2</sub> nanoparticles, anatase-TiO<sub>2</sub> semi-nanoflakes, and anatase-TiO<sub>2</sub> nanoflakes. To confirm the formation mechanism, the morphologies of the samples were examined using field-emission scanning electron microscopy (FESEM; Hitachi S-4700) and transmission electron microscopy (TEM; JEOL-2100 F, KBSI Suncheon center). The structural properties and chemical bonding states of the samples were investigated using X-ray diffraction (XRD; Rigaku Rint 2500) and X-ray photoelectron spectroscopy (XPS; ESCALAB 250).

### 3. Results and discussion

Fig. 1(a)–(c) and (d)–(f) show the FESEM images obtained from samples A, B, and C before and after the calcinations. Samples A, B, and C formed TiO<sub>2</sub> nanoparticles, TiO<sub>2</sub> semi-nanoflakes, and TiO<sub>2</sub> nanoflakes before calcination with diameters of ~20 to ~130 nm, ~30 to ~160 nm, and ~60 to ~190 nm, respectively (Fig. 1(a)–(c)). Interestingly, sample C produced a larger diameter owing to the formation of nanoflakes. Indeed, the thickness of sample C ranged from ~12 to ~18 nm. Taken together, these findings indicate that we successfully synthesized TiO<sub>2</sub> nanoflakes. Based on the overall experiment, we believed that the formation of nanoflakes was directly related to the relative humidity as a result of the higher partial pressure of water in the atmosphere of the closed chamber [11]. When a jet solution was sprayed on the collector, TiO<sub>2</sub> nanoparticles were flattened, resulting in a higher partial pressure of water. As a result, the TiO<sub>2</sub> nanoparticles changed to TiO<sub>2</sub> nanoflakes when there was a higher relative humidity ( $75\% \pm 3\%$ ) in the closed chamber.

The diameter of the samples after calcination at 500 °C ranged from ~15 to ~100 nm for sample A, ~20 to ~140 nm for sample B, and ~40 to ~160 nm for sample C. The diameters of all the samples were reduced by ~20% to 30% after calcination. However, the morphologies of the samples were unchanged in response to calcination.

Fig. 2(a)–(c) show the TEM images and electron diffraction patterns (EDP) obtained from samples A, B, and C after calcination at 500 °C. As shown in Fig. 2(a)–(c), the TEM images of samples A and B were observed as relatively dark regions owing to the greater thickness of the TiO<sub>2</sub> samples. In contrast, sample C was found to have relatively bright regions owing to the thinner thickness of the TiO<sub>2</sub> samples. It is well known that TEM is a microscopy technique in which electrons are passed through the samples. As the thickness increases, the beam of electrons has greater difficulty passing through the TiO<sub>2</sub> samples. As shown in Fig. 2(c), sample C had a uniform bright contrast, implying the successful formation of TiO<sub>2</sub> nanoflakes via electrospray. EDP (the top left) consists of diffuse ring patterns containing spots around the (000) spot, which is indicative of polycrystalline properties. To confirm the morphology of the TiO<sub>2</sub> samples, the TEM images were enlarged (Fig. 2(d)–(f)). TiO<sub>2</sub> nanoparticles, semi-nanoflakes, and nanoflakes consisting of small grains could be clearly observed. Taken together, the FESEM and TEM results demonstrate that the morphology changed from nanoparticles to nanoflakes.

To investigate the crystal structures of the samples, XRD was conducted after calcination. As shown in Fig. 3, XRD revealed that the samples produced characteristic peaks at 25.3°, 37.8°, 48.0°, 53.9°, and 55.1°, corresponding to the (101), (004), (200), (105), and (211) planes of the body-centered tetragonal structure of TiO<sub>2</sub> (space group *I4<sub>1</sub>/amd* [141]), respectively [JCPDS card No. 84-1286]. These results indicate that all samples formed anatase structures.

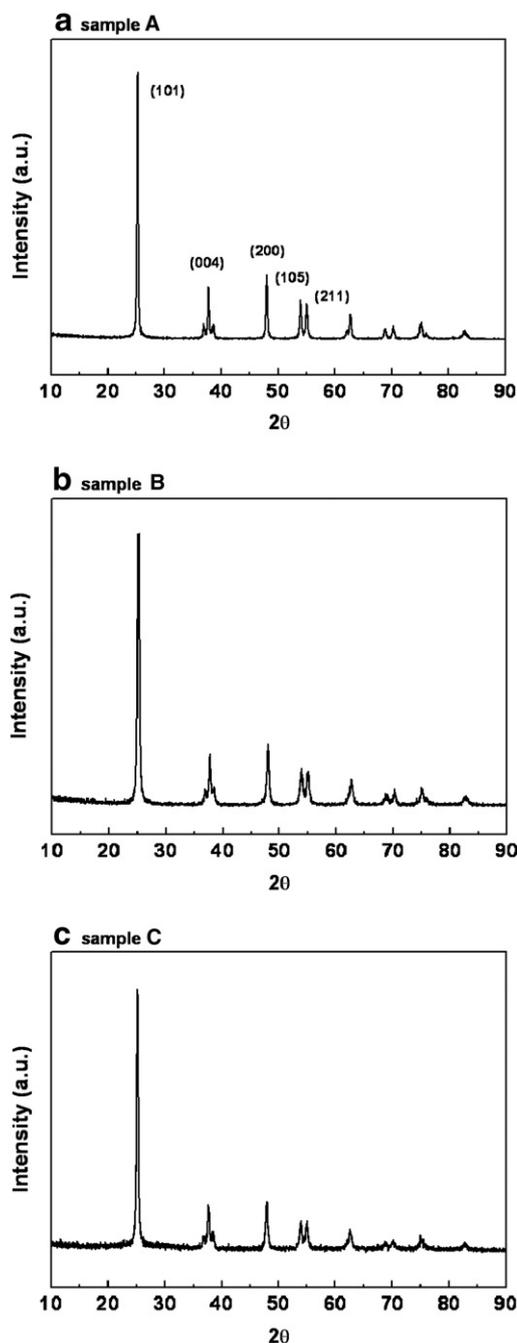


Fig. 3. XRD plots of samples A, B, and C obtained after calcination.

Fig. 4 shows the XPS spectra of the Ti 2p core level of samples A, B, and C. The XPS core-level spectra for Ti 2p<sub>3/2</sub> and 2p<sub>1/2</sub> photoelectrons were observed at ~458.8 eV and ~464.4 eV, indicating that elemental Ti was formed in the TiO<sub>2</sub> samples [12].

These results imply that Ti in all the TiO<sub>2</sub> samples exists as Ti (IV) after calcination at 500 °C. Based on the FESEM, TEM, XRD, and XPS results, although all the samples have the same crystal structures and chemical composition, morphologies ranging from nanoparticles to nanoflakes were formed. Therefore, a possible mechanism for a morphological change is explained in terms of the higher partial pressure of water [11] and the slower solidification of the charged jet [13], as the relative humidity increased. That is, for the case of the higher relative humidity, when a fluid jet erupted from the tip of the needle, the charged jet was formed to nanoflakes because of the higher partial pressure of water surrounding the jet resulting in

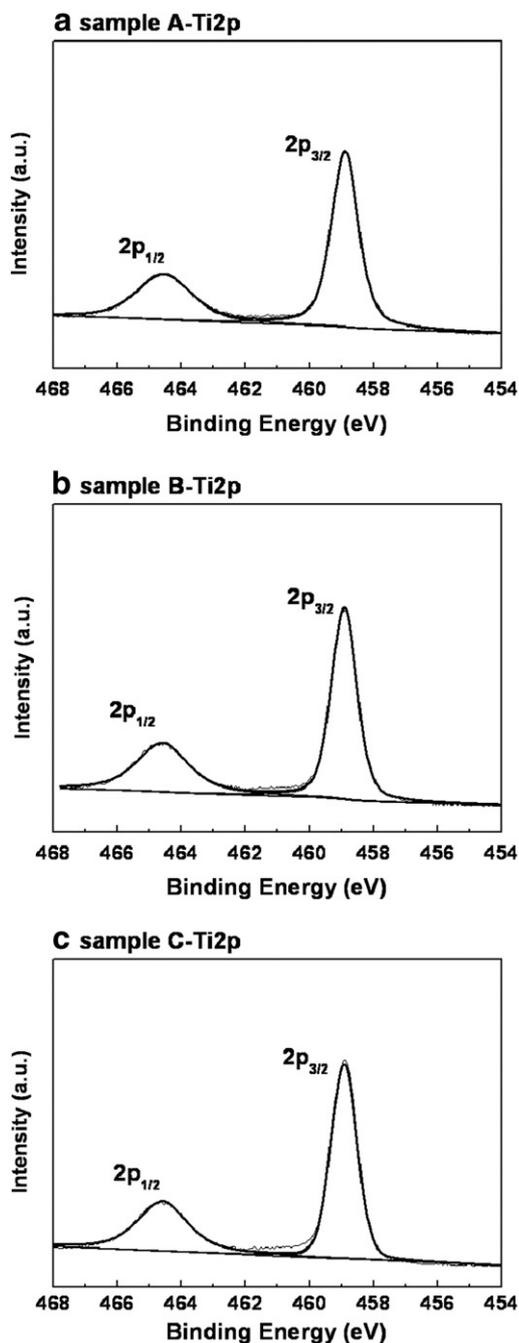


Fig. 4. XPS spectra of the Ti 2p core level for (a) sample A, (b) sample B, and (c) sample C.

the higher relative humidity. Also, the slower solidification process can allow the elongation of the charged jet due to the diminished evaporation rate of the jet, resulting in the formation of longer and thinner anatase-TiO<sub>2</sub> nanoflakes. Overall, anatase-TiO<sub>2</sub> nanoparticles can be successfully converted to anatase-TiO<sub>2</sub> nanoflakes via electrospay.

#### 4. Summary

A change in morphology from anatase-TiO<sub>2</sub> nanoparticles to anatase-TiO<sub>2</sub> nanoflakes was induced by the electrospay process together with control of the relative humidity in the closed electrospay chamber, and these changes were demonstrated based on structural and chemical analyses of the samples by FESEM, TEM, XRD, and XPS. Although all samples formed had the same crystal structures and chemical composition, morphologies ranging from nanoparticles to nanoflakes could be synthesized by controlling the relative humidity during the electrospay process.

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