

# Fabrication of SnO<sub>2</sub> and SiO<sub>2</sub> nanoparticle-embedded carbon nanofiber composites via co-electrospinning

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## Abstract

Carbon nanofiber (CNF) composites composed of SnO<sub>2</sub> and SiO<sub>2</sub> nanoparticles in the CNF were fabricated via a co-electrospinning method, and the weight percentage ratio of the SnO<sub>2</sub> and SiO<sub>2</sub> nanoparticles to the CNF was controlled to investigate their morphology and structural properties. Their structural characteristics and chemical compositions were shown by X-ray diffraction (XRD), X-ray photoelectron spectroscopy (XPS), scanning electron microscopy (SEM), and bright-field transmission electron microscopy (TEM). The TEM energy-dispersive X-ray spectroscopy (EDS) mapping results showed that the SnO<sub>2</sub> and SiO<sub>2</sub> nanoparticles were well distributed in the CNF, implying the successful formation of CNF composites consisting of three types of phases.

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## 1. Introduction

Carbon-based materials have recently attracted considerable interest because of their remarkable characteristics, such as their unique structure and physical/chemical properties as well as their application in energy conversion devices, catalysts, and optoelectronics [1,2]. Carbon-based materials exist in various polymorphic forms, namely graphite, carbon nanotubes, graphene, fullerenes, and carbon nanofibers (CNFs), which have peculiar physical and chemical properties. Among these various forms, CNFs, which are typically 50–500 nm in diameter and a few tens of microns in lengths [3], have received a steadily increasing amount of attention in academia and the industry; this is also true for synthesis methods such as chemical vapour deposition (CVD) and electrospinning [4,5]. In particular, electrospinning is one of the most popular methods for fabricating CNFs because of its advantages such as its simplicity, versatility, low-cost, and large-scale productivity [5–7]. Furthermore, CNF composites have recently attracted considerable interest owing to their various applications and peculiar properties. For example, Jung et al. reported the

electrochemical properties of Cu<sub>x</sub>O-embedded CNFs using an electrospinning method [8]. Ji and Zhang studied MnO<sub>x</sub>-loaded porous CNFs for use as anodes in Li-ion batteries, which exhibit large reversible capacity and excellent capacity retention [9]. Nagamine et al. fabricated carbon-core/TiO<sub>2</sub>-sheath NFs prepared via electrospinning with an interfacial sol-gel reaction [10]. However, although CNF composites consisting of two types of phases, such as the examples cited above, have been extensively studied, CNF composites consisting of three types of phases have not been studied hitherto. In particular, the introduction of the SnO<sub>2</sub> and SiO<sub>2</sub> nanoparticles embedded into CNF could affect applications relative to energy conversion devices such as Li-ion batteries and electrochemical capacitors as well as the structural and mechanical properties relative to ductility of CNF.

In this study, we have successfully synthesized CNF composites consisting of SnO<sub>2</sub> and SiO<sub>2</sub> nanoparticles. We have also shown their formation and structural characteristics according to the weight percentage ratio of the SnO<sub>2</sub> and SiO<sub>2</sub> nanoparticles to the CNFs by X-ray diffraction (XRD), X-ray photoelectron spectroscopy (XPS), field-emission scanning electron microscopy (FESEM), transmission electron microscopy (TEM), and TEM energy-dispersive X-ray spectroscopy (EDS) mapping.

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## 2. Experimental

### 2.1. Experimental

We have synthesized three different types of CNF composites consisting of SnO<sub>2</sub> and SiO<sub>2</sub> nanoparticles in the CNF via co-electrospinning. To synthesize the CNF composites, we set up two coaxial capillaries and then prepared two precursor solutions relative to the core section and the sheath section as shown in Fig. 1. First, in the core section, tetraethylorthosilicate (TEOS, Aldrich) and tin(II) chloride dihydrate (SnCl<sub>2</sub>, Aldrich) were dissolved in N,N-dimethylformamide (DMF, Aldrich) by stirring the solution for 2 h. Poly(vinylpyrrolidone) (PVP,  $M_w = 1,300,000$  g/mol, Aldrich) was used as a stabilizer to fabricate uniform CNFs and was mixed into the above-dispersed solution for 1 h. To further investigate the morphology and structural properties of the CNF composites, the weight percentage ratios of TEOS and the SnCl<sub>2</sub> precursor were controlled at 1:1, 2:2, and 4:4 (referred to be here as samples A, B, and C, respectively). Next, in the sheath section, polyacrylonitrile (PAN,  $M_w = 150,000$  g/mol) and PVP were dissolved in DMF by stirring the solution for 2 h. The two coaxial capillaries were composed of a 26-gauge inner capillary relative to TEOS and the SnCl<sub>2</sub> precursors and an 18-gauge outer capillary relative to the PAN precursor. Feeding rates for the core section and the sheath section were fixed at 0.02 ml/h and 0.04 ml/h, respectively. The distance between the tip and the collector was fixed at  $\sim 17$  cm under a constant voltage of  $\sim 17$  kV. The humidity was  $\sim 30\%$  at room temperature. All the samples were heat-treated at 280 °C for 5 h in air and then carbonized at 800 °C in nitrogen atmosphere (99.999%).

### 2.2. Characterization

The crystallinity and structural properties of the samples were characterized by the XRD (Rigaku D/Max 2500 V equipped with a Cu K $\alpha$  source) technique in the range of 10–80°, with a step size of 0.02°. The chemical bonding states and composition of the

samples were examined by XPS (ESCALAB 250 equipped with an Al K $\alpha$  X-ray source) at a base pressure of  $2 \times 10^{-9}$  torr. FESEM (Hitachi S-4700) and TEM (TECNAI F-20) with selected area electron diffraction (SAED) patterns were used to examine the structure and morphology of the samples. To confirm the distributed composition of each phase, TEM-EDS mapping examinations were carried out using a Phillips CM20T/STEM electron microscope equipped with an energy dispersive X-ray spectrometer.

## 3. Results and discussion

Fig. 2 shows the powder XRD plots for sample A, sample B, sample C, and single CNFs after they are calcined at 800 °C. The single CNFs without SnO<sub>2</sub> and SiO<sub>2</sub> nanoparticles exhibit a broad diffraction peak at 25°, indicating amorphous characteristics. Although samples A and B include SnO<sub>2</sub> and SiO<sub>2</sub> nanoparticles, broad diffraction peaks at 25° are observed owing to a small amount of SnO<sub>2</sub> and SiO<sub>2</sub> at a nano-sized scale. However, in the case of sample C, characteristic diffraction peaks at 26.6°, 33.9°, and 51.8° are observed, corresponding to a SnO<sub>2</sub> phase with tetragonal structure (space group P4<sub>2</sub>/mnm [136], JCPDS card No. 77-0447). In addition, no characteristic peaks relative to SiO<sub>2</sub> are observed. The XRD results imply that the CNF composites are composed of crystalline SnO<sub>2</sub> and amorphous SiO<sub>2</sub> embedded in a CNF matrix.

Fig. 3 shows the XPS spectra of the survey data, Si 2*p* core level, and Sn 3*d* core level obtained from samples A, B, and C. In the case of the survey data (Fig. 2(a)), the relative intensities of the Sn spectral peaks at  $\sim 486.8$  eV and the Si spectral peaks at  $\sim 103.2$  eV increase with the enhancing weight percentage ratio for the Sn and the Si precursors. This result implies that sample C includes a higher loading of Sn and Si phases embedded in the CNF than samples A and B. The XPS Si 2*p* core-level spectra for the samples (Fig. 3(b)–(d)) are observed at  $\sim 103.2$  eV, corresponding to elemental Si in SiO<sub>2</sub>. The XPS Sn 3*d* core-level spectra for the samples (Fig. 3(e)–(g)) are observed at  $\sim 486.8$  eV (3*d*<sub>5/2</sub>) and  $\sim 495.2$  eV (3*d*<sub>3/2</sub>),

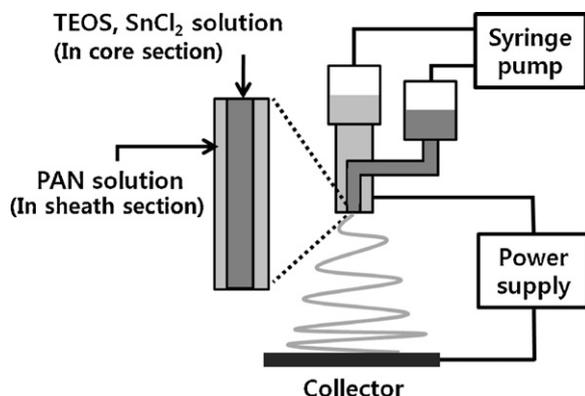


Fig. 1. Enlarged schematic of two coaxial capillaries in co-electrospinning apparatus.

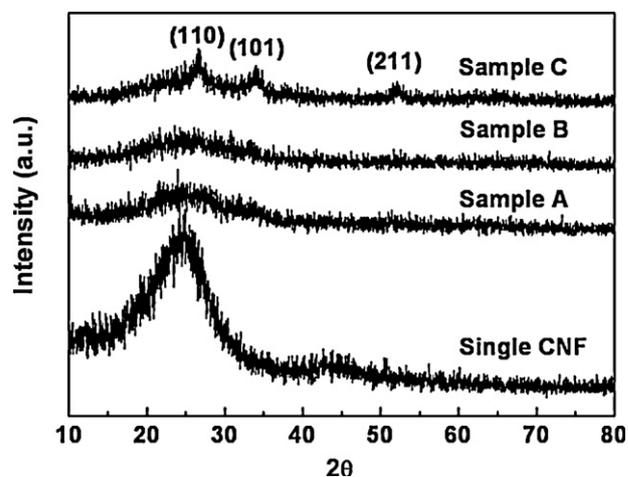


Fig. 2. XRD plots of (a) sample A, (b) sample B, (c) sample C, and single CNF.

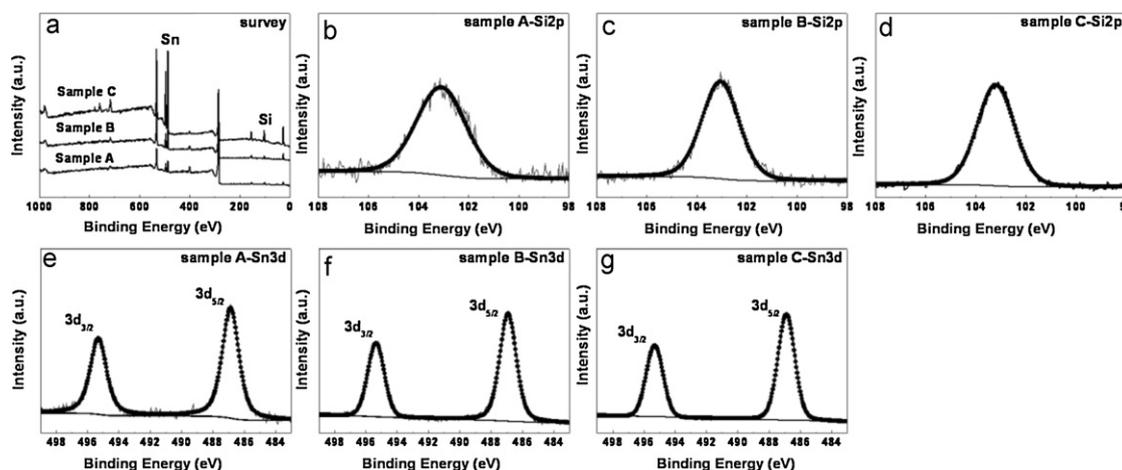


Fig. 3. XPS spectra of (a) the survey data, the Si 2p core level for ((b)–(d)) samples A, B, and C, and the Sn 3d core level for ((e)–(g)) samples A, B, and C.

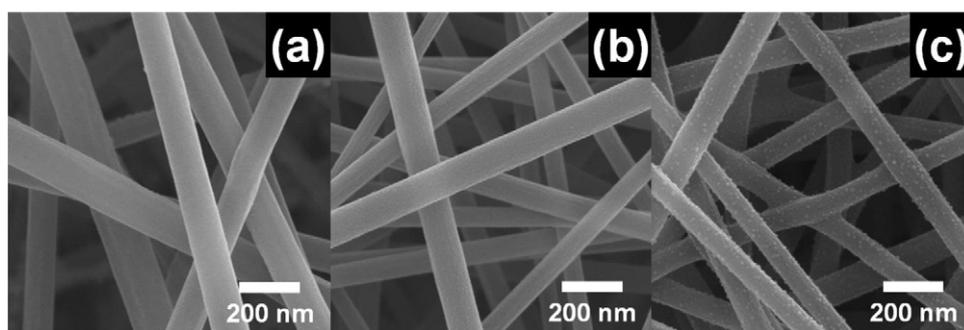


Fig. 4. FESEM images of ((a)–(c)) samples A, B, and C.

corresponding to elemental Sn in  $\text{SnO}_2$  [11]. The XPS results show that the elemental Si in  $\text{SiO}_2$  and the elemental Sn in  $\text{SnO}_2$  are present as Si(IV) and Sn(IV) species.

Fig. 4 shows the FESEM images obtained from samples A, B, and C after they are calcined at 800 °C. This figure

shows that the diameters of the CNF composites are in the range of  $\sim 104$  to  $\sim 138$  nm for sample A,  $\sim 73$  to  $\sim 118$  nm for sample B, and  $\sim 66$  to  $\sim 110$  nm for sample C. FESEM results confirm the successful formation of CNF composites including  $\text{SnO}_2$  and  $\text{SiO}_2$  nanoparticles. In addition, samples

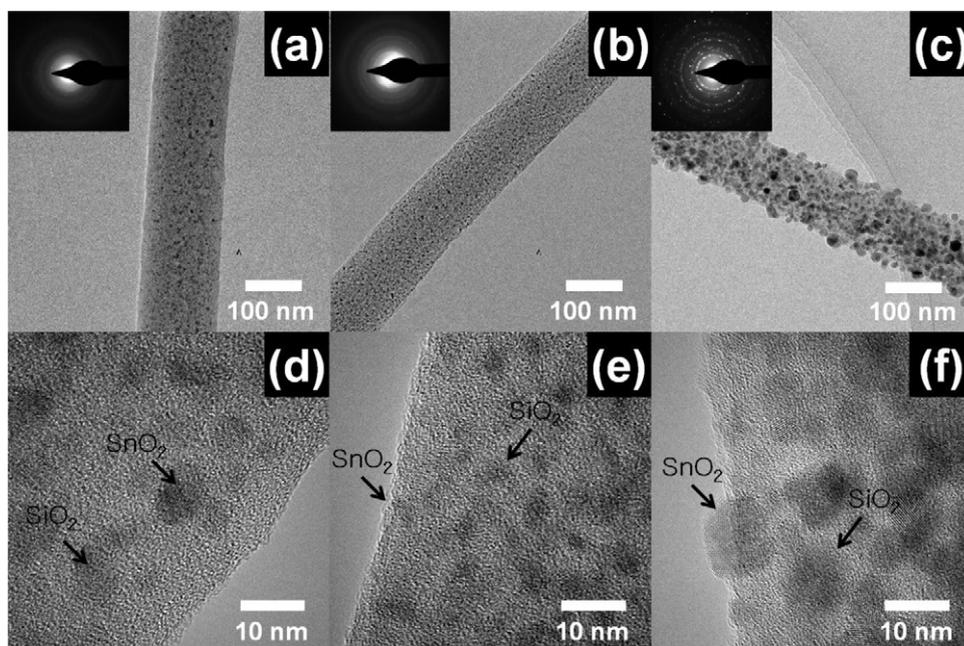


Fig. 5. TEM images and SAED patterns obtained from ((a)–(c)) samples A, B, and C and HRTEM images for ((d)–(f)) samples A, B, and C.

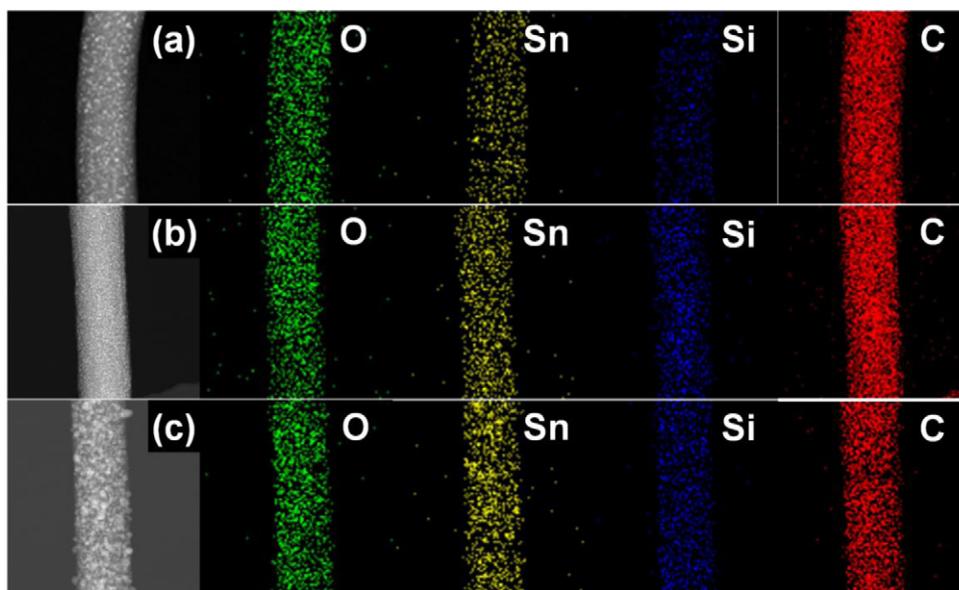


Fig. 6. TEM images and TEM-EDS mapping data obtained from ((a)–(c)) samples A, B, and C.

A and B (Fig. 4(a)–(b)) exhibit a smooth surface on the CNF composites; however, sample C exhibits a rough surface on the CNF composites, indicating that  $\text{SnO}_2$  or  $\text{SiO}_2$  nanoparticles are formed on the surface of the CNF composites as well as within the CNF composites.

To further investigate the morphology and structural properties, TEM examinations were carried out. Fig. 5 shows the TEM images and SAED patterns of samples A, B, and C after they are calcined at  $800^\circ\text{C}$ . The diameters of the CNF composites are  $\sim 130$  nm for sample A,  $\sim 110$  nm for sample B, and  $\sim 106$  nm for sample C. In particular,  $\text{SnO}_2$  and  $\text{SiO}_2$  nanoparticles are well distributed in the CNF composites as shown in Fig. 5(a)–(c). The size of the  $\text{SnO}_2$  and  $\text{SiO}_2$  nanoparticles in the CNFs is in the range of  $\sim 3$ – $7$  nm for sample A,  $\sim 3$ – $7$  nm for sample B, and  $\sim 5$ – $14$  nm for sample C, as shown in Fig. 5(d)–(f). Thus, the size and amount of  $\text{SnO}_2$  and  $\text{SiO}_2$  nanoparticles in the CNFs increase with the enhancing amount of Sn and Si precursors. TEM results, which are in good agreement with the XRD results, confirm that the  $\text{SnO}_2$  nanoparticles have a crystalline structure relative to the long-range order of atoms and that the  $\text{SiO}_2$  nanoparticles have an amorphous structure relative to the long-range disorder of atoms (see arrow in Fig. 5(d)–(f)). The SAED patterns (the insets in Fig. 5(a)–(c)) show a sharp ring around the (0 0 0) spot relative to the  $\text{SnO}_2$  nanoparticles as well as a broad diffuse ring around the (0 0 0) spot relative to the  $\text{SiO}_2$  nanoparticles.

To confirm a distributed composition of the  $\text{SnO}_2$  and  $\text{SiO}_2$  nanoparticles, TEM-EDS mapping examinations were carried out as shown in Fig. 6(a)–(c). The EDS mapping results indicate that Sn and Si atoms are uniformly distributed in the CNF, which implies that the  $\text{SnO}_2$  and  $\text{SiO}_2$  nanoparticles are well distributed in the CNF matrix. Thus, CNF composites consisting of crystalline  $\text{SnO}_2$  and amorphous  $\text{SiO}_2$  nanoparticles in the CNF have been successfully synthesized via co-electrospinning.

#### 4. Conclusions

CNF composites consisting of  $\text{SnO}_2$  and  $\text{SiO}_2$  nanoparticles in the CNF were synthesized by co-electrospinning, and their structural characteristics and chemical compositions were shown by XRD, XPS, FESEM, TEM, and TEM-EDS mapping. The  $\text{SnO}_2$  and  $\text{SiO}_2$  nanoparticles were well distributed in the CNF matrix. The size and amount of the  $\text{SnO}_2$  and  $\text{SiO}_2$  nanoparticles in the CNF increased with the increasing amount of Sn and Si precursors. Therefore, a co-electrospinning technique can be regarded as one of the most powerful methods for fabricating CNF composites including three types of phases.

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